

Work Order ID 57455

April 7, 2010 9:56:04 AM



Page 1

Item ID: D3712-042

Revision ID:

Item Name: Basket Base Assembly

Start Date: 07/04/2010 Start Qty: 1.00

Required Date: 16/04/2010 Req'd Qty: 1.00

Reference:

Approvals:	Process Plan:	<i>PL</i>	Date: <u>10-4-07</u>	Tooling:		Date: _____	Run	Start	
	QC:		Date: _____	SPC (Y/N):		Date: _____	Stop		

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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100 	Weld per dwg A/R S.S. rod Batch: <u>M11U649</u>	0.00							
Large Fab	Memo	0.00							<u>PD 10.10.01</u>
Large Fab	1- take D3166-1 and trim as per dwg D3746 to make D3746-1, D3746-3, D3746-5 and D3746-7								
	2- take D3746-3, D3746-5, D3746-7 and drill holes as per dwg D3746 using drill jig DT8995 and DT8996								
	3- drill holes in both D3727-1 as per dwg D3727								
	4- drill holes in D3735-3 as per dwg D3735 using DT9000 jig								
	5- deburr								
	6- assemble as per dwg D3712 and weld as per QSI004								

110 	Weld per dwg A/R S.S. rod Batch: <u>M11U649</u>	0.00							
Large Fab	Memo	0.00							<u>PD 10.10.13</u>
Large Fab	1- cut mesh to fit inside basket base and sides as per dwg D3744 and D3745								
	2- weld mesh as per dwg D3712								

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Page 2

Item ID: D3712-042

Accept



Setup Start



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Item Name: Basket Base Assembly

Stop



Start Date: 07/04/2010 Start Qty: 1.00



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Required Date: 16/04/2010 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
Description

120

QC5- Inspect part completeness to step on W/O



QC

Quality Control

Set Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

1

130



QC

Quality Control

QC9- Inspect visual per QSI004- Fusion Welds

0.00

Memo

0.00

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

140



Powdercoat

Powder Coating

Operation
Description

White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

M115291.

Memo

Set Up/
Run Hours

0.00

Draw
Number

BL 10-10-18.

Draw
Rev.Plan
CodeAccept
Qty

1.

Reject
QtyReject
Number

PTO

Insp.
Stamp

First coat:

START TIME: 10:30
OVEN TEMPERATURE: 400°
FINISH TIME: 11:00

if necessary

Second coat:

START TIME: _____
OVEN TEMPERATURE: _____
FINISH TIME: _____

150



QC

Quality Control

QC3- Inspect Part Finish

0.00

=> M 10/10/19

Memo

0.00

WO: 57455		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
10-10-18	135	ADD SEQUENCE FOR PRESSURE WASH. PERMANENT CHANGE.	BB	10/10/18	0.	V 10/10/18	/10-10-19
				10.10.20			

Part No: D371Z-042 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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Customer:

Reference:

Approvals:

Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160



Packaging

Pick Kit

0.00

Packaging

Memo

0.00

170



Small Fab

0.00

Small Fab

Memo

0.00

Assemble as per dwg D3712

180



QC5- Inspect part completeness to step on W/O

0.00

QC

Memo

0.00

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Customer:

Reference:

Approvals: Process Plan: _____

Date: _____ Tooling: _____

Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop

Sequence ID/
Work Center ID

190



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location:

CA
W/B 57454Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

200



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

 10-10-20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

April 7, 2010 9:56:37 AM

Page 1

Work Order ID: 57455



Parent Item: D3712-042



Parent Item Name: Basket Base Assembly

Comments: IPP Rev:A new issue 08-01-30 DD verified by:EC
IPP Rev:B chg to revB ecn 1145 08-03-19 DD verified by:

Start Date: 07/04/2010

Required Date: 16/04/2010

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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Start Qty: 1.00

Required Qty: 1.00

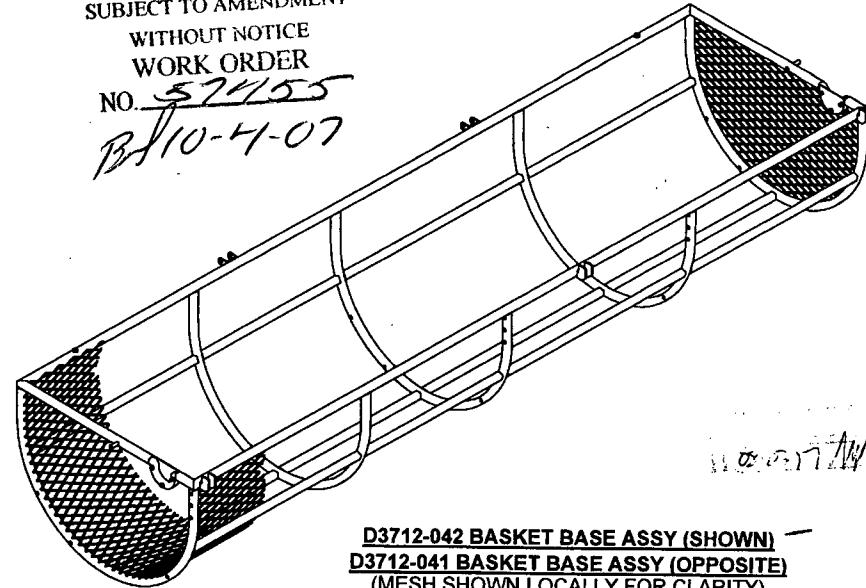
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3-11A		Purchased	No			160	Each	155.0000	6.0000		EB10/10/19	
Bolt	AN960JD10	Purchased	No			160	Each	0.0000	12.0000		EB10/10/19	
Washer	AN960JD8	Purchased	No			160	Each	0.0000	2.0000		EB10/10/19	
Washer	D293I	Manufactured	No			160	Each	896.0000	2.0000		EB10/10/19	
Bumper	MS20600-AD4W3	Purchased	No			160	Each	2,143.0000	2.0000		EB10/10/19	
Cherry Rivets	MS21042L3	Purchased	No			160	Each	1,355.0000	6.0000		EB10/10/19	
Nut											EB10/10/19	

W/O:		WORK ORDER CHANGES					
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A

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: POWDER COAT GLOSS WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A
- 8) WELDING: PER DART QSI 004
- 9) MASK ALL HOLES PRIOR TO POWDER COATING.

8

7

6

5

4

3

2

1

A

D

C

B

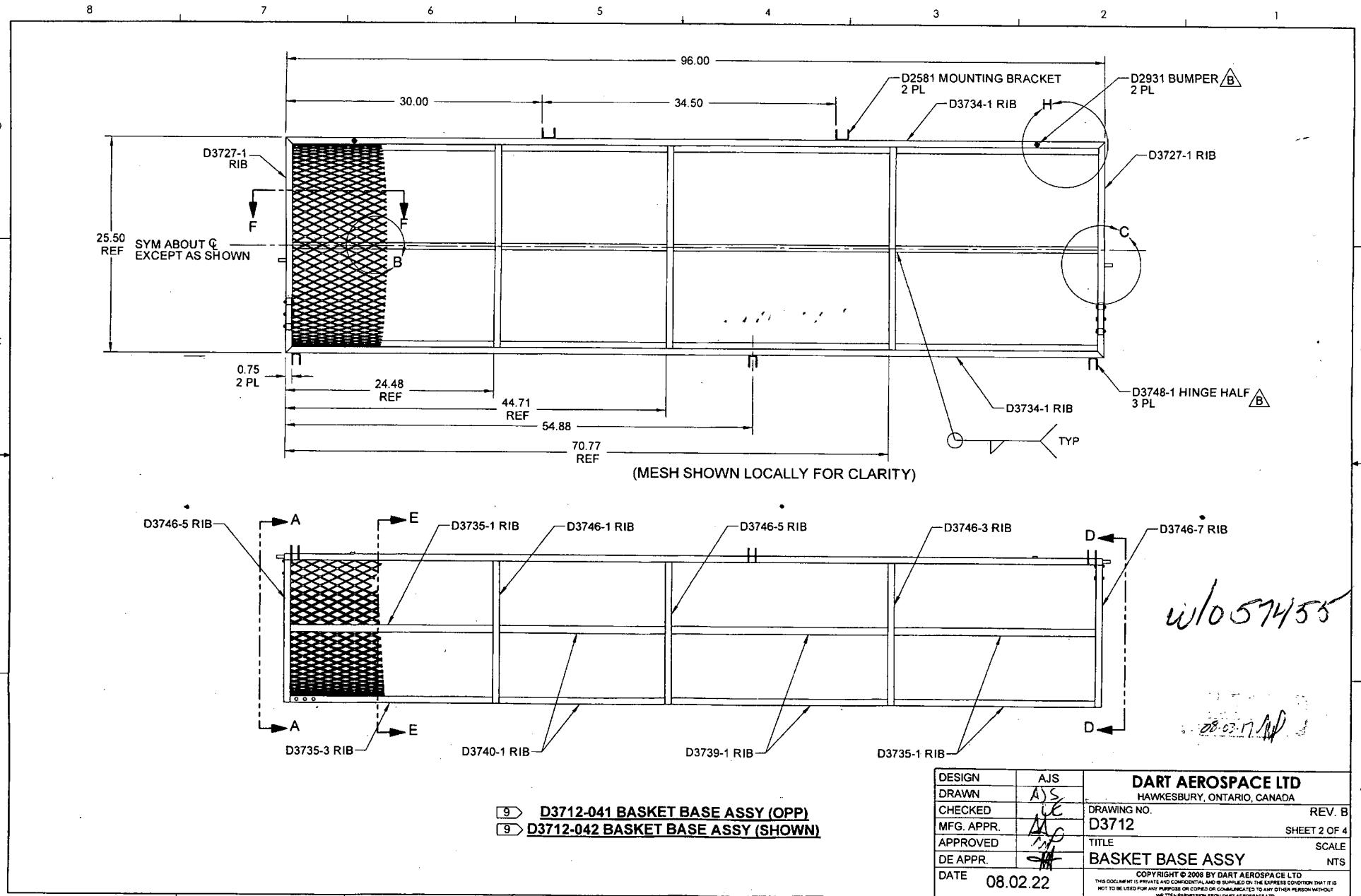
D

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

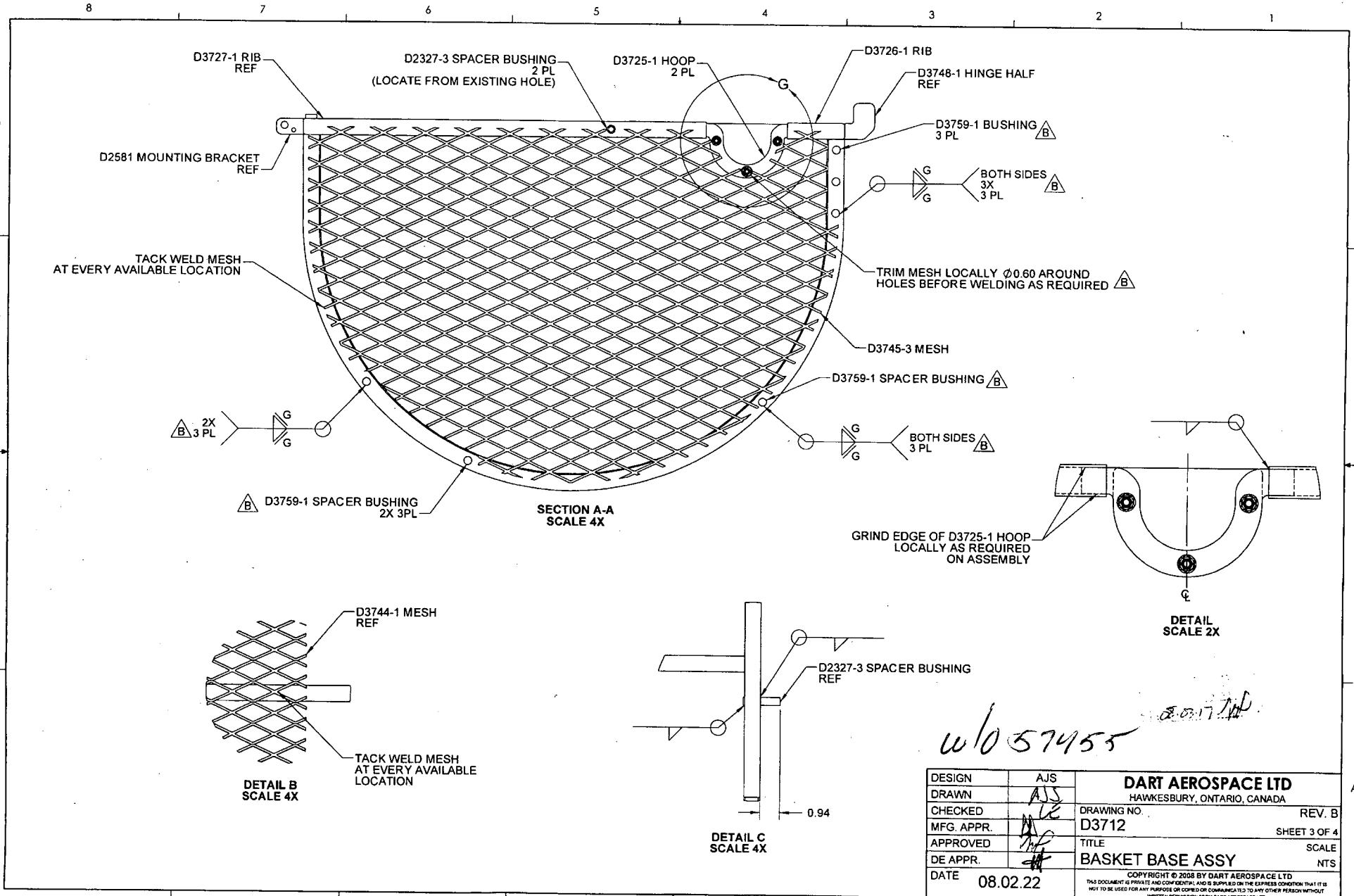


W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng.	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



W057455
08.02.22

DESIGN	AJS	DART AEROSPACE LTD			
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA			
CHECKED	LE	DRAWING NO.			
MFG. APPR.	ME	REV. B			
APPROVED	MF	D3712			
DE APPR.	MF	SHEET 3 OF 4			
DATE	08.02.22	TITLE			
		SCALE			
		NTS			
BASKET BASE ASSY					
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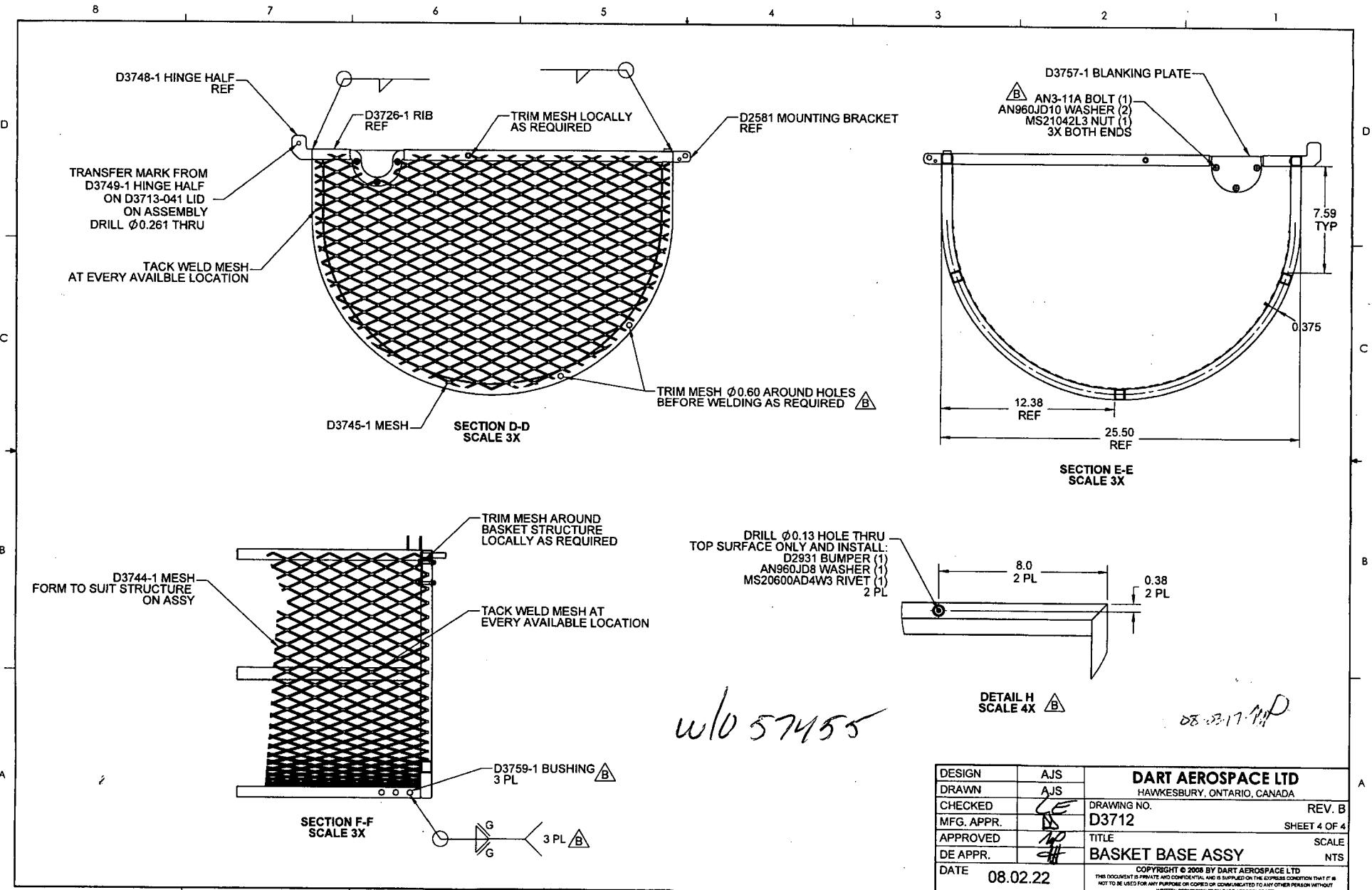
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



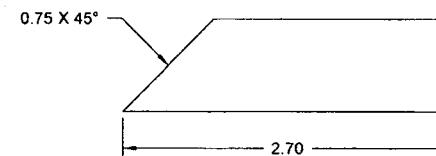
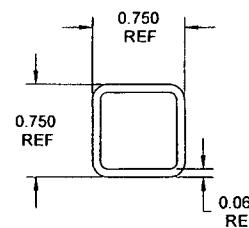
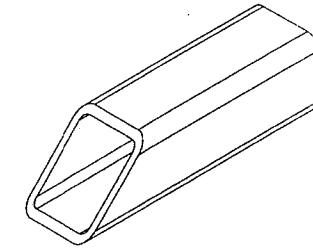
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3726-1 RIB

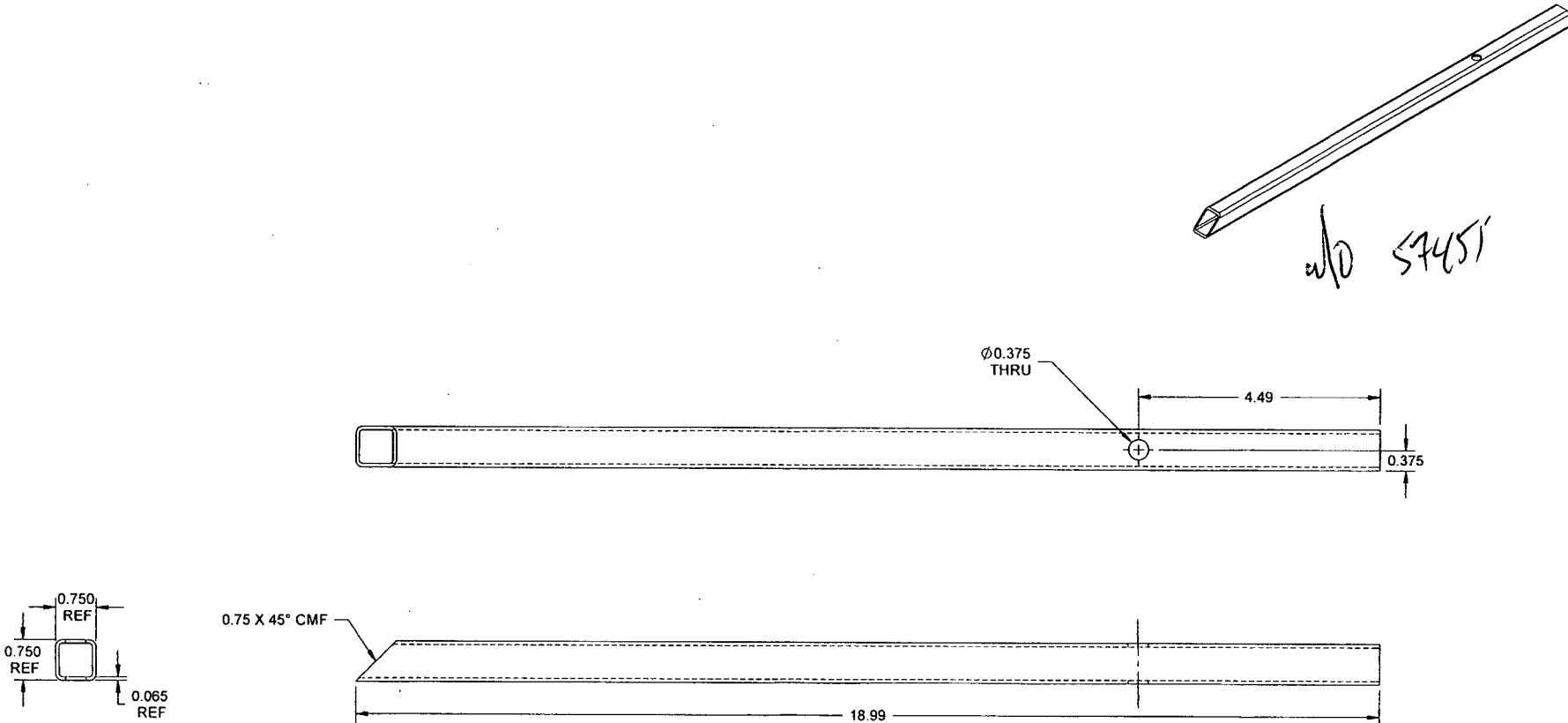
57455

11/16/08
080225

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JK	DRAWING NO.	REV. A
MFG. APPR.	MM	D3726	SHEET 1 OF 1
APPROVED	MM	TITLE	SCALE
DE APPR.	MM	RIB	1:1
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

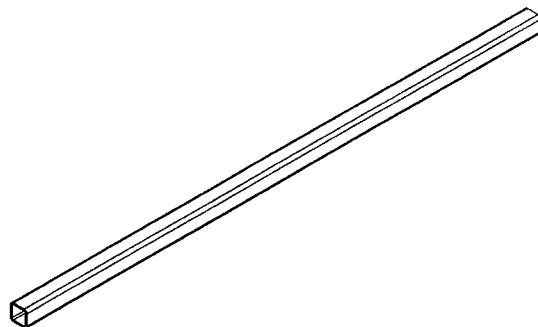


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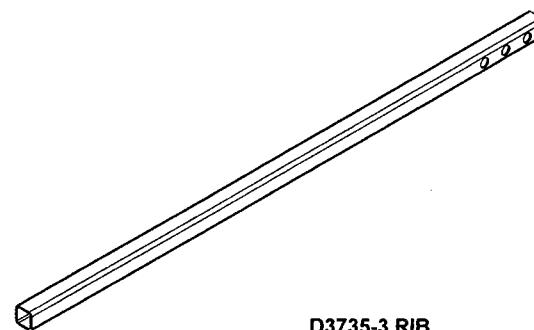
LE 0802.25

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.89 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	1JS			
CHECKED	LE	DRAWING NO. D3727		
MFG. APPR.	M	REV. A SHEET 1 OF 1		
APPROVED	MJ	TITLE RIB		
DE APPR.	-	SCALE 1:2		
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD		



D3735-1 RIB



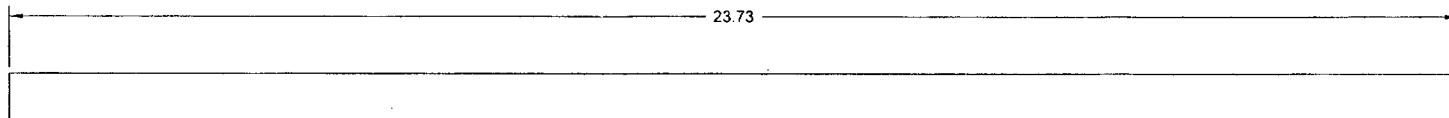
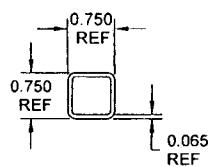
D3735-3 RIB

A NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.14 lbs

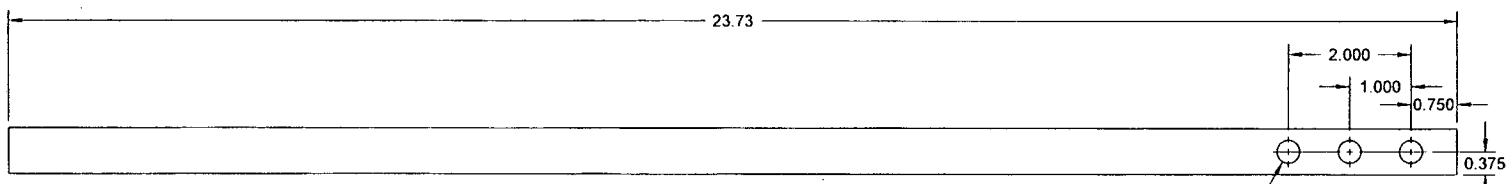
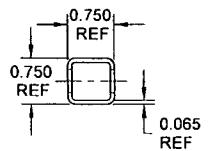
8 7 6 5 4 3 2 1 I

B	SHEET 2 ZONE 1B Ø0.375 HOLES WERE Ø0.191.	AJS	08.03.05
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.	AP	D3735	SHEET 1 OF 2
APPROVED	AP	TITLE	SCALE
DE APPR.	AP	RIB	NTS
DATE	08.03.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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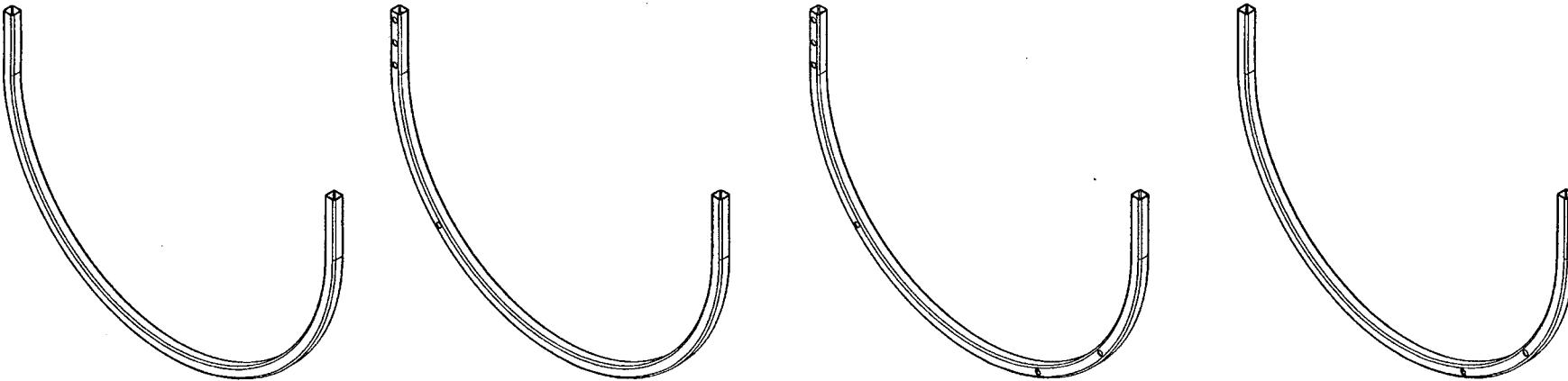


D3735-3 RIB

B Ø0.375^{+0.020}
-0.000 THRE
TYP

08.03.17. 14f

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	<i>AJS</i>			
CHECKED	<i>JF</i>	DRAWING NO.	REV. B	
MFG. APPR.	<i>AS</i>	D3735	SHEET 2 OF 2	
APPROVED	<i>AS</i>	TITLE	SCALE	
DE APPR.	<i>AS</i>	RIB	NTS	
DATE	08.03.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS UPLOADED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT		



D3746-1 RIB

D3746-3 RIB

D3746-5 RIB

D3746-7 RIB

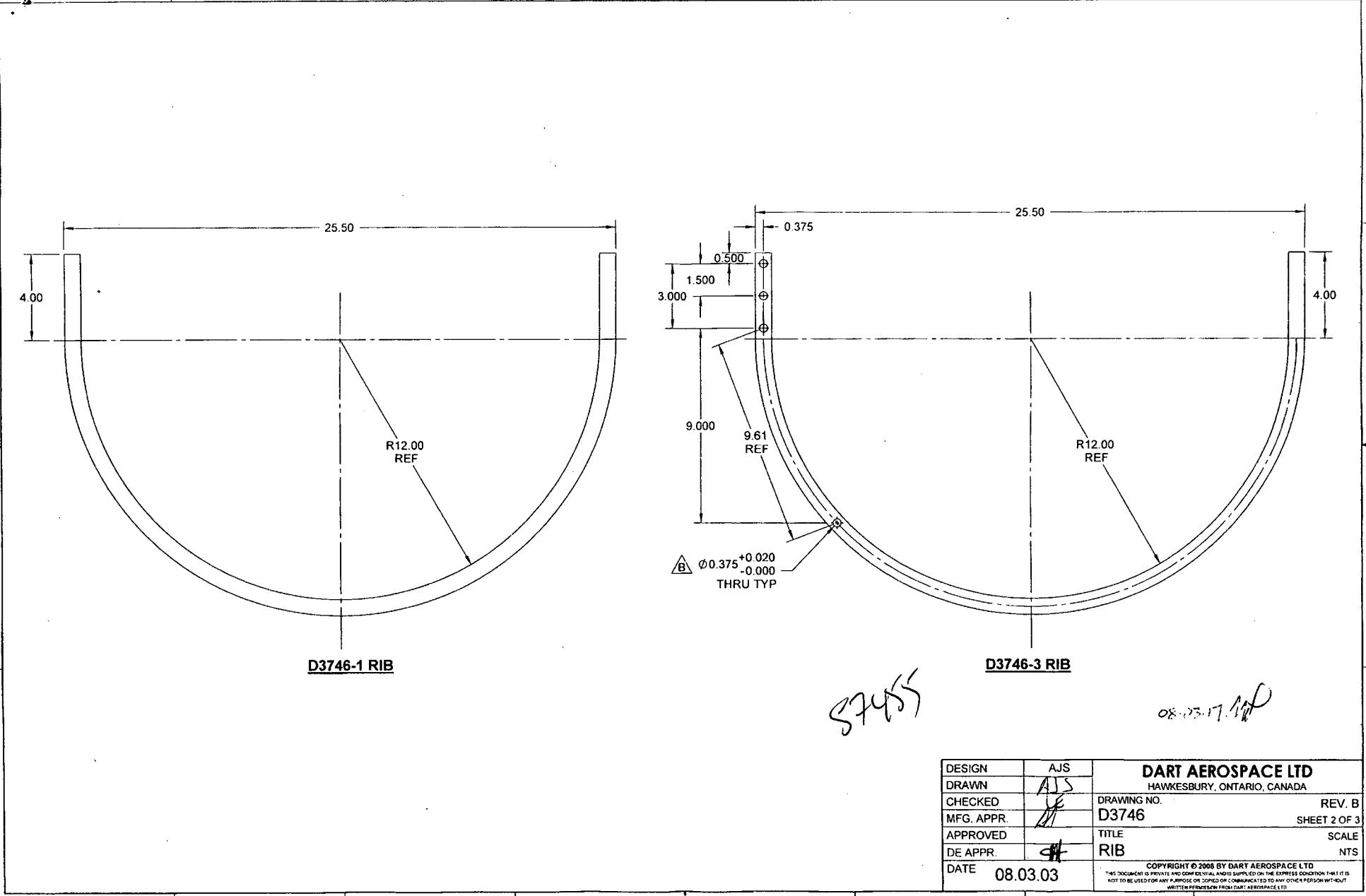
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.75W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.25 lbs
- 8) M/F D3166-1 BASKET HOOP

8 7 6 5 4 3 2 1 0 1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20 21 22 23 24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43 44 45 46 47 48 49 50 51 52 53 54 55 56 57 58 59 60 61 62 63 64 65 66 67 68 69 70 71 72 73 74 75 76 77 78 79 70 71 72 73 74 75 76 77 78 79 80 81 82 83 84 85 86 87 88 89 80 81 82 83 84 85 86 87 88 89 90 91 92 93 94 95 96 97 98 99 100

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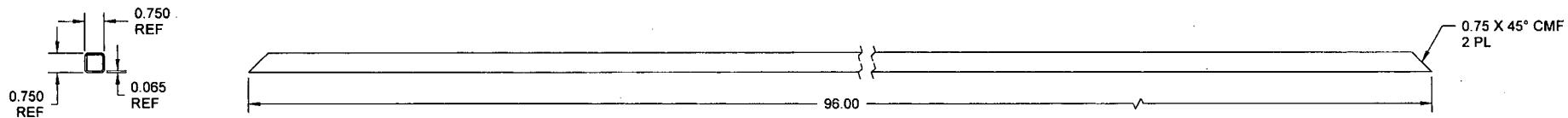
B	SHEET 2 ZONE C4, B4 & SHEET 3 ZONE C7. HOLES WERE Ø0.257. SHEET 3 ZONE B2 & B5 HOLES WERE Ø0.191. SHEET 3 ZONE 7B HOLE QTY WAS 4PL.	AJS	08.03.03
A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>AJS</i>		
CHECKED	<i>AF</i>		
MFG. APPR.	<i>AF</i>	REV. B	
APPROVED	<i>AF</i>	DRAWING NO. D3746 SHEET 1 OF 3	
DE APPR.	<i>AF</i>	TITLE RIB	SCALE NTS
DATE	08.03.03	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND SUBJECT TO THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED OR COPIED OR PROVIDED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



DESIGN	AJS	DART AEROSPACE LTD
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA
CHECKED	JF	DRAWING NO.
MFG. APPR.	MF	REV. B
APPROVED	MF	SHEET 2 OF 3
DE APPR.	MF	TITLE
DATE	08.03.03	SCALE
		NTS

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08.03.03 JF



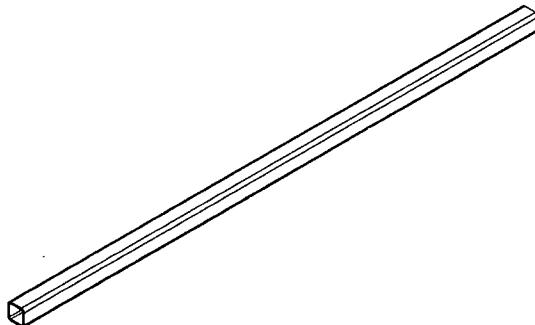
D3734-1 RIB

LE 08.02.25

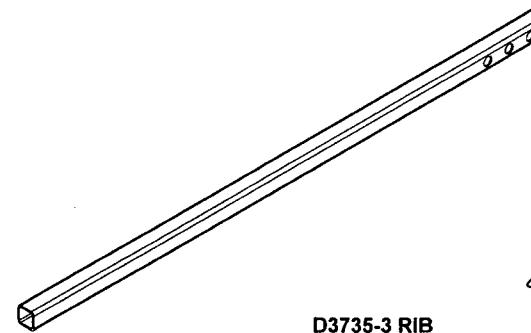
- A NOTES:
 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
 (REF. DART SPEC. M304TS0.750W0.065)
 2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: N/A
 7) WEIGHT: 4.57 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	115			
CHECKED	LC			
MFG. APPR.	AD			
APPROVED	AD			
DE APPR.	AD	DRAWING NO. D3734 TITLE RIB	SCALE	1:4
DATE	08.01.28			

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D3735-1 RIB



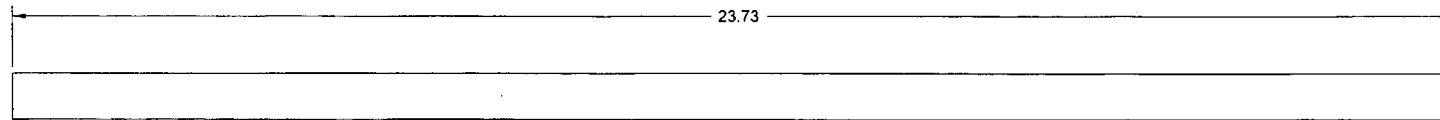
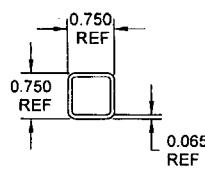
D3735-3 RIE

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX.
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.14 lbs

25

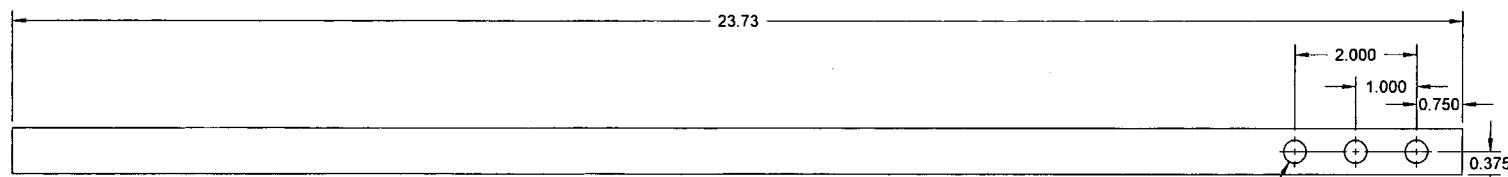
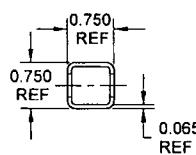
B	SHEET 2 ZONE 1B Ø.0375 HOLES WERE Ø.0.191.		AJS	08.03.05
A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD		
DRAWN	<i>AJS</i>	HAWKESBURY, ONTARIO, CANADA		
CHECKED	<i>ME</i>	DRAWING NO.	REV. B	
MFG. APPR.	<i>ME</i>	D3735	SHEET 1 OF 2	
APPROVED	<i>ME</i>	TITLE	SCALE	
DE APPR.	<i>ME</i>	RIB	NTS	
DATE	08.03.05		COPYRIGHT © 2008 BY DART AEROSPACE LTD. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN CONSENT OF DART AEROSPACE LTD.	



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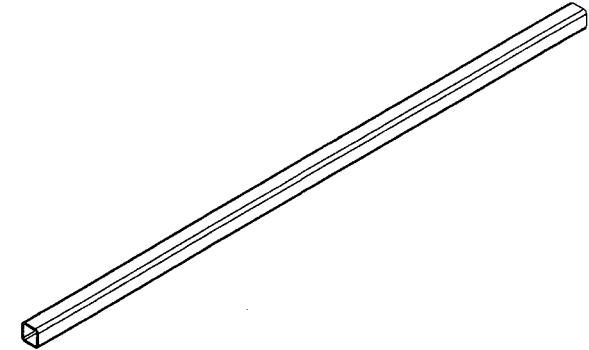
Ø0.375^{+0.020}_{-0.000} THRU
TYP

08.03.17 JH

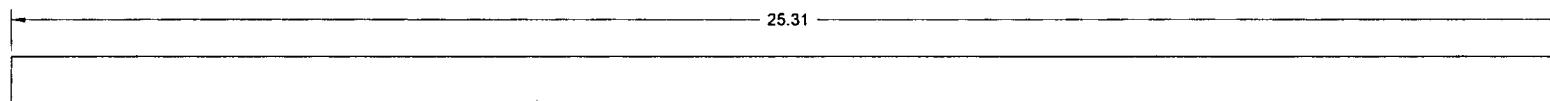
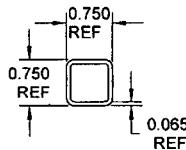
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	JF	REV. B	
MFG. APPR.	MF	(SHEET 2 OF 2)	
APPROVED	MF	TITLE	
DE APPR.	MF	SCALE	
DATE	08.03.05	NTS	

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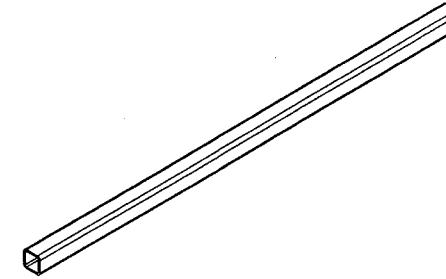
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37

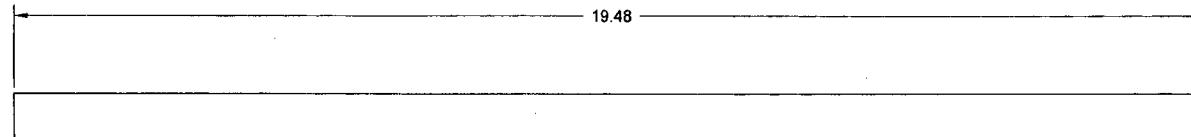
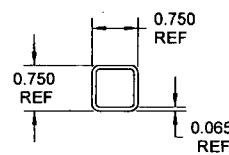
RELEASED
FILE 08.02.28

- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.750W0.065)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 1.21 lbs

A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	RS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LC	DRAWING NO.	REV. A
MFG. APPR.	N/A	D3739	SHEET 1 OF 1
APPROVED	N/A	TITLE	SCALE
DE APPR.	N/A	RIB	1:2
DATE	08.01.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. IT IS THE CONFIDENTIAL PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



57455



D3740-1 RIB

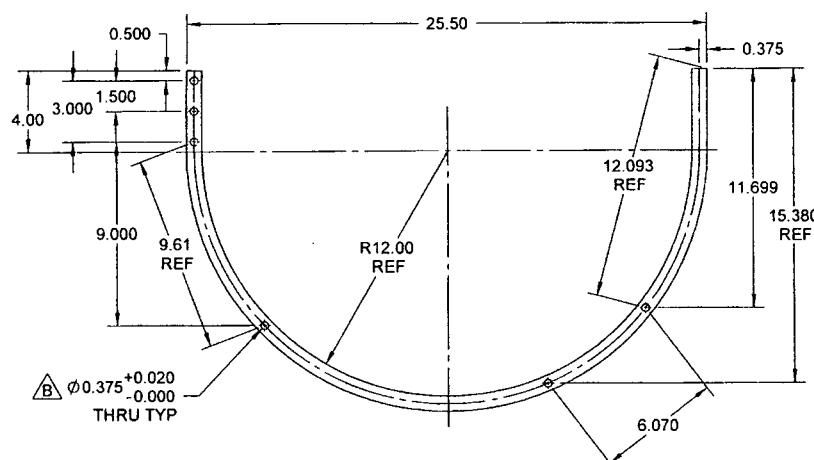
08.02.25

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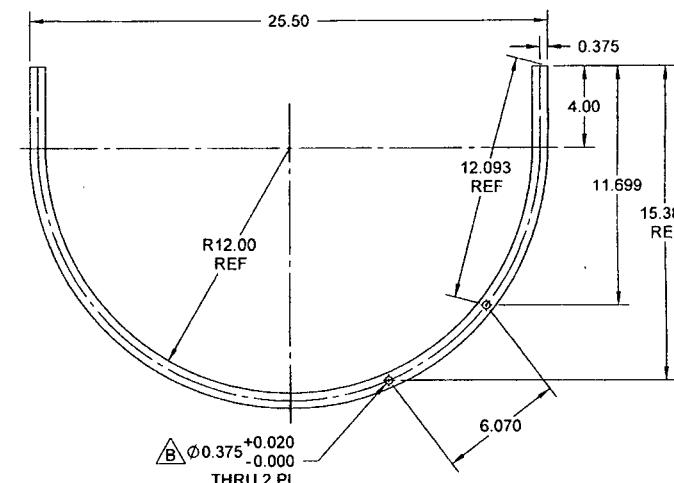
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.065 WALL
(REF. DART SPEC. M304TS0.75W0.065)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.93 lbs

A	INITIAL RELEASE		AJS	08.01.28
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS	DRAWING NO.	REV. A	
CHECKED	LE	D3740	SHEET 1 OF 1	
MFG. APPR.	MD	TITLE	SCALE	
APPROVED	AT	RIB	1:2	
DE APPR.	#	DATE	08.01.28	

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D3746-5 RIB



D3746-7 RIB

62455 08.03.03

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LG	DRAWING NO.	
MFG. APPR.	AK	REV. B	
APPROVED		D3746	
DE APPR.		SHEET 3 OF 3	
DATE	08.03.03	TITLE	NTS
		RIB	

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